



SHRINKFLEX® HOT FUSION TAPE

IDEAL FOR SPLICING SLEEVING & WEATHERPROOFING

ADDS ADHESIVE TO ANY HEATSHRINK APPLICATION

Techflex® hot-melt adhesive tape works great in conjunction with our sleeving and heatshrink products. HFA has good adhesion to polyolefin, PET, PVC, Copper, and Nylon. Hot Fusion Tape is very flexible and can be field cut to fit your application. Use when extra adhesive may be needed, in areas between wire bundles for weatherproofing, or under heatshrink products not available with pre-coated dual wall adhesive. Tape activates easily when shrinking your tubing.

SIZING CHART

Nominal Size	Part #	Width	Wall Thickness	*Put-Ups		Available Colors	Lbs/ 100'
				M	L		
2"	HFA2.00CL	1.97	.012"	25'	100'	1	1.16

Put-Ups: "M" = Shop Spool and "L" = Bulk Spool

FEATURES

Material	Thermoplastic
Grade	HFA
Wall Thickness	.012"
Drawing Number	TF001HFA-WD
Cutting	Scissors

COLORS



Clear (CL)

CERTIFICATIONS



CHEMICAL RESISTANCE

--	--

FLAMMABILITY

Rating	
--------	--

PHYSICAL PROPERTIES

Wall Thickness	.012"
Flammability Rating	
Recommended Cutting	Scissors
Colors	1
Elongation (%) (ASTM D-638)	350 Min.
Moisture Absorption (%) (ASTM D-570)	.5

OPERATING TEMPERATURES

Maximum Continuous (Mil-I-23053)	230°F / 110°C
Minimum Continuous (Mil-I-23053)	-67°F / -55°C

HOW-TO



Measure the Shrinkflex® tubing to length and cut with a scissor. The thickness of your bundle, as well as the desired final appearance, will determine the length of the tubing you cut. Generally, a piece 1½" - 2" long will accommodate almost any need. Single wires, or smaller bundles, require shorter pieces.



Slip the Shrinkflex® tubing over the bundle and position it so that both the sleeved and unsleeved portions are sufficiently covered. Notice the small pieces of tubing installed on single wires as part of a color coding system. If your project requires multiple operations, always work up from the smallest to the largest bundle.



Gently apply heat to Shrinkflex® tubing from a heat gun, hair dryer or torch with an appropriate attachment. Keep the heat source far enough away so that hot metal or direct flame does not come in contact with the tubing, wires or sleeving. Move the heat around the bundle to prevent damaging the sleeving and to ensure that all areas of the tubing have been shrunk. Once cooled, your installation is complete.

www.TECHFLEX.com

104 Demarest Road • Sparta, NJ 07871 • 1 (833) SLEEING • (973) 300-9242 • fax: (973) 300-9409

© 2023 Techflex® - Any unauthorized reproduction, in whole or part, in any medium whatsoever, without the express written permission of Techflex® is strictly forbidden. Techflex® product names and logos are registered trademarks of Techflex®, unless otherwise attributed. The contents and illustrations contained herein are believed to be reliable. Techflex® makes no warranties as to their accuracy or completeness and disclaims any liability in connection with their use. Techflex's® only obligations are those in standard terms of sale for these products and Techflex® will not be liable for any consequential or other damages arising due to misuse of these products or typographical errors or omissions. Users should make their own evaluation to determine the suitability of these products for their unique and specific applications.

01-01-23