

SCAN FOR MORE INFO



**SPEED SLEEVE™**

**SLEEVING INSTALLATION TOOL**

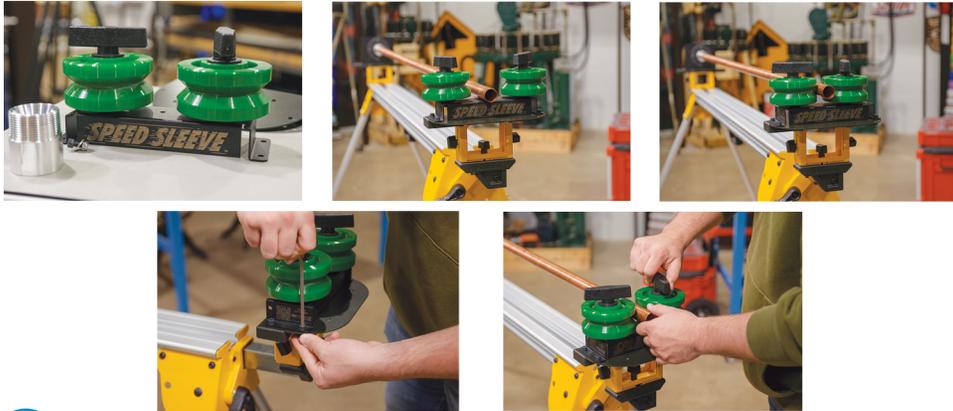
**INSTRUCTIONAL BOOKLET**

# SPEED SLEEVE™ INSTRUCTIONS

## 1 SUPPLIES NEEDED BEFORE BEGINNING SLEEVING APPLICATION WITH SPEED SLEEVE™ SLEEVING INSTALLER:

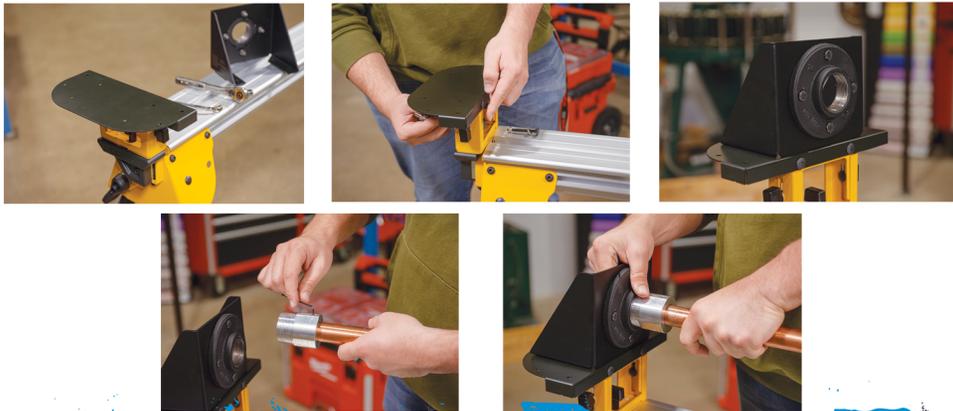
- Wire harness
- Speed Sleeve™ Rapid Install Kit of choice
- Tube (if not included with kit)
- Appropriate Flexo® Braided Sleeving for the application
- Workbench, sawhorse, or miter stand to place Speed Sleeve™
- Allen wrench in the appropriate sizes for bolts needed for the flange and pulley.

The Speed Sleeve™ Rapid Install Kit includes grade A steel square head screws that are ½"-13 thread size, 3" long, and ½" - 13 X 1" fully threaded hex cap screws grade 5 coarse med. carbon plain.



## 2 SETTING UP SPEED SLEEVE™ SLEEVING INSTALLER:

- Secure Speed Sleeve™ to a flat surface, whether a workbench, sawhorse, or miter stand.
- Place the base unit with green pulleys on one end of workbench, sawhorse, or miter stand.
- Place the tool's flange end on the opposite side of the green pulley portion of the tool, with each piece parallel to one another.
- Clamp one side of the tube between the green pulleys and insert the other into the unit's flange side.



## 3 FEEDING SLEEVING ONTO SPEED SLEEVE™ SLEEVING INSTALLER:

- Push the sleeving onto the tube, with the sleeving feeding itself as it is pushed.
- Bunch sleeving onto tube accordion style until entire tube is filled.
- Once entire length of sleeving needed is fed onto the tube, tighten the green rollers on the pulley portion of the tube to lock sleeving into place.
- Ensure sleeving has some movement to facilitate steps with transferring it onto wire harness.



## 4 INSTALLING SLEEVING ONTO WIRING WITH SPEED SLEEVE™ SLEEVING INSTALLER:

- Push wire harness through the tube until it exits the end of the braided sleeving.
- Once wires are in place, start pulling the sleeving onto them, while simultaneously pushing sleeving from behind.
- Continue pulling and pushing the sleeving until its full length is on the wire harness.
- Remove completed harness with sleeving from Speed Sleeve™ unit.

